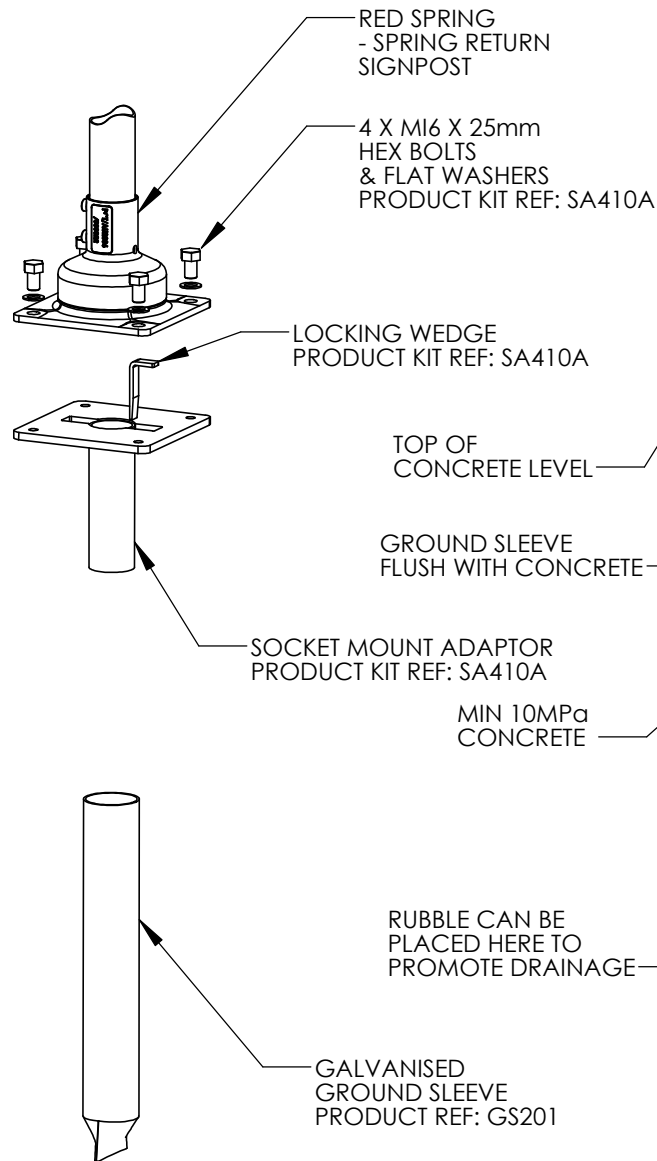


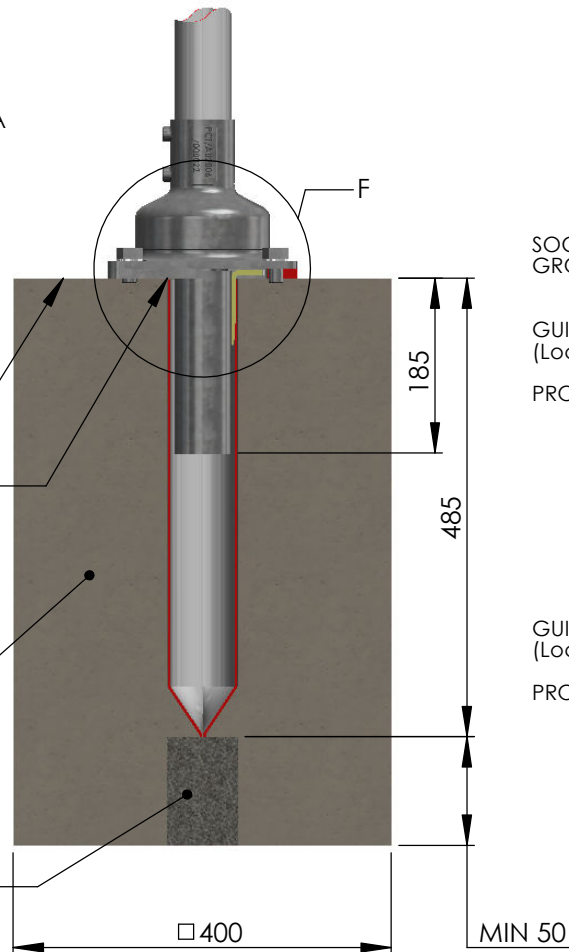
SOCKET MOUNT ADAPTOR KIT - PRODUCT REF: SA410A

CONTAINS:

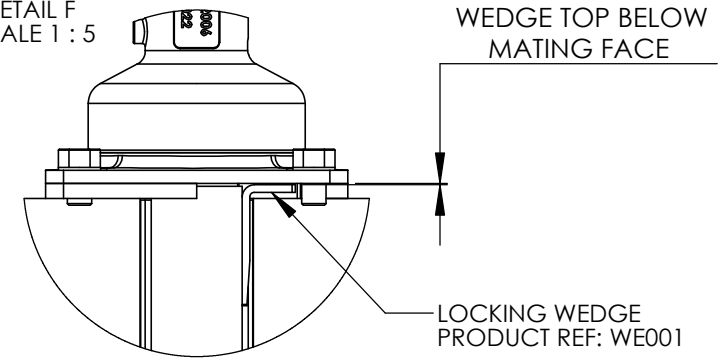
- 4 X M16 x 25 HEX BOLTS (Galv)
- 4 X M16 FLAT WASHERS Galv)
- 1 X SA410 187mm SOCKET MOUNT ADAPTOR
- 1 x WE001 LOCKING WEDGE



PREFERRED POST ORIENTATION FOR DIRECTION OF TRAFFIC



DETAIL F
SCALE 1 : 5



SOCKET MOUNT ADAPTORS CAN BE INSTALLED INTO AN EXISTING CONCRETED GROUND SLEEVE OF NEW CONCRETED GROUND SLEEVE.

GUIDELINES FOR INSTALLING INTO AN EXISTING SITE:
(Local regulations should always take precedent over these installation guidelines)

PRODUCT REF : SA410A

1. MEASURE DEPTH OF GROUND SLEEVE
2. CUT SOCKET MOUNT ADAPTOR OFF TO A LENGTH THAT SUITS
3. ORIENTATE AND INSERT THE SOCKET MOUNT ADAPTOR INTO THE GROUND SLEEVE
4. DRIVE IN THE LOCKING WEDGE (WE001) ENSURING THE WEDGE TOP IS BELOW THE TOP OF THE ADAPTOR MATING FACE
5. BOLT THE SPRING RETURN SIGN POST TO THE SOCKET MOUNT ADAPTOR AND TIGHTEN DIAGONALLY

GUIDELINES FOR INSTALLING INTO A NEW SITE:
(Local regulations should always take precedent over these installation guidelines)


PRODUCT REF : WE001 WEDGE, GS201 GROUND SLEEVE, SA410A

1. SET GROUND SLEEVE IN FOOTING
2. PLACE SOME RUBBLE IN CENTRE BASE TO FACILITATE DRAINAGE
3. CONCRETE GROUND SLEEVE IN PLACE USING MIN 10MPa CONCRETE
4. LEAVE TO SET BEFORE FITTING THE SPRING RETURN SIGN POST
5. DO NOT ATTEMPT TO DRIVE THE WEDGE IN PLACE UNTIL CONCRETE HAS COMPLETELY SET
6. REFER TO EXISTING SITE INTRUCTIONS ABOVE TO INSTALL THE SPRING RETURN SIGN POST

INFORMATION APPLICABLE TO:
SURFACE MOUNT - SPRING RETURN SIGN POST UNIT
- RED SPRING

SCALE	NTS
CHECKED	ICB
LAST UPDATE	4/02/2016
DRAWN	Ian Brodie
DATE	06/05/2011

ALL DIMENSIONS IN MILLIMETERS	QUANTITY	1	DO NOT SCALE IF IN DOUBT ASK
MATERIAL	NA		
FINISH	NA		
DESCRIPTION	TALL SPRING RETURN SIGNPOST TECHNICAL INFORMATION SHEET 10 SOCKET MOUNT ADAPTOR - GROUND SLEEVE INSTALLATION GUIDELINES		

JMB MANUFACTURING PTY LTD 24 BRIGID BOULEVARD AUSTINE HEIGHTS QLD AUSTRALIA 4300 PH. 07 3814 7882 FAX. 07 3814 7884		
ACAD FILE NAME	SH. 8	
Technical Information 27-06-2014	OF 13	
Part:		